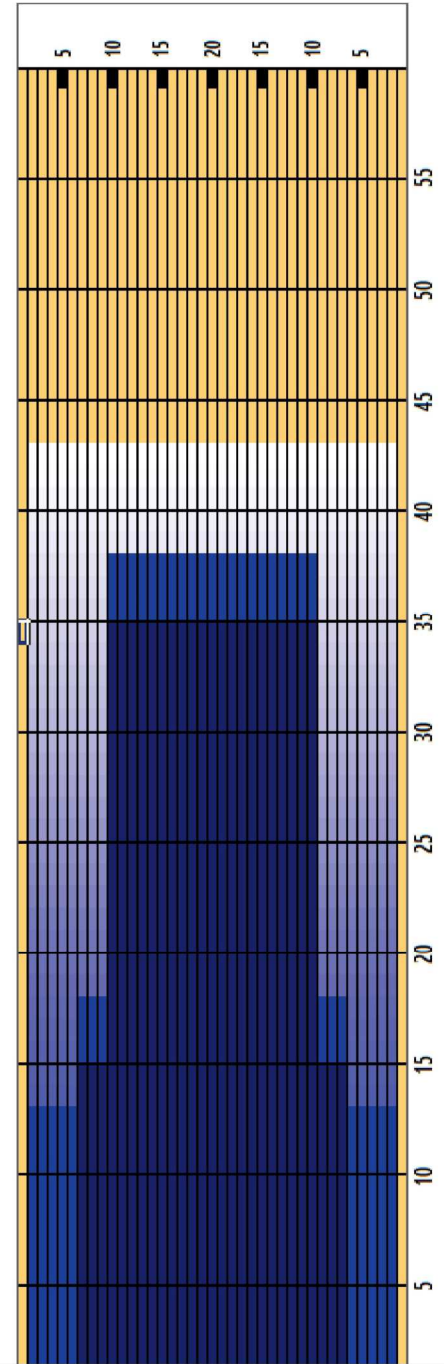


| | | | | | |
|----------------------|----------|--------------------|----------|--------------------|---------|
| Oil Pattern Distance | 43 | Reverse Brush Drop | 38 | Oil Per Board | 50 ul |
| Forward Oil Total | 19.15 mL | Reverse Oil Total | 15.35 mL | Volume Oil Total | 34.5 mL |
| Tank Configuration | A Only | Tank A Conditioner | KEGEL | Tank B Conditioner | KEGEL |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 2 | 14 | 74 | 0.0 | 1.9 | 1.9 | 3700 |
| 2 | 7L | 7R | 3 | 14 | 81 | 1.9 | 7.8 | 5.9 | 4050 |
| 3 | 7L | 7R | 3 | 18 | 81 | 7.8 | 15.4 | 7.6 | 4050 |
| 4 | 10L | 10R | 3 | 18 | 63 | 15.4 | 23.0 | 7.6 | 3150 |
| 5 | 10L | 10R | 2 | 22 | 42 | 23.0 | 29.2 | 6.2 | 2100 |
| 6 | 10L | 10R | 2 | 22 | 42 | 29.2 | 35.4 | 6.2 | 2100 |
| 7 | 2L | 2R | 0 | 22 | 0 | 35.4 | 43.0 | 7.6 | 0 |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 43.0 | 38.0 | -5.0 | 0 |
| 2 | 10L | 10R | 3 | 18 | 63 | 38.0 | 30.4 | -7.6 | 3150 |
| 3 | 10L | 10R | 2 | 18 | 42 | 30.4 | 25.3 | -5.1 | 2100 |
| 4 | 10L | 10R | 2 | 14 | 42 | 25.3 | 21.4 | -3.9 | 2100 |
| 5 | 10L | 10R | 2 | 14 | 42 | 21.4 | 17.5 | -3.9 | 2100 |
| 6 | 7L | 7R | 2 | 10 | 54 | 17.5 | 14.7 | -2.8 | 2700 |
| 7 | 7L | 7R | 1 | 10 | 27 | 14.7 | 13.3 | -1.4 | 1350 |
| 8 | 2L | 2R | 1 | 10 | 37 | 13.3 | 11.9 | -1.4 | 1850 |
| 9 | 2L | 2R | 0 | 10 | 0 | 11.9 | 0.0 | -11.9 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 5.83 | 1.3 | 1 | 1 | 1.3 | 5.83 |

